

Work Order ID 90940

90940

Page 1

September 28, 2012 10:11:23 AM

Item ID: D4595-150

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Sealant Tape

Start Date: 9/28/12 Start Qty: 500.00

500

Cust Item ID:

Required Date: 10/12/12 Req'd Qty: 500.00

500

Customer:

Reference:

Approvals: Process Plan: CL

Date: 12/09/28 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4595

A

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 18320

Material: SEALANT TAPE AS PER DWG D4595

Possible Supplier: GENERAL SEALANTS INC. P/N: GS#424 (AVIALL)

Material release note is required

CL 12/11/12 500
ft

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure material certification is attached

CL 12/11/12 500 ft

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Page 2

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Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control



12.11.7

130

Identify as per dwg & Stock Location: ST410 0.00***130***

Packaging

Memo

0.00

Packaging

***** EXPIRATION DATE: 07-11-2013 *****

500'

12/11/07 JB

140

QC21- Final Inspection - Work Order Release 0.00

140

QC

Memo

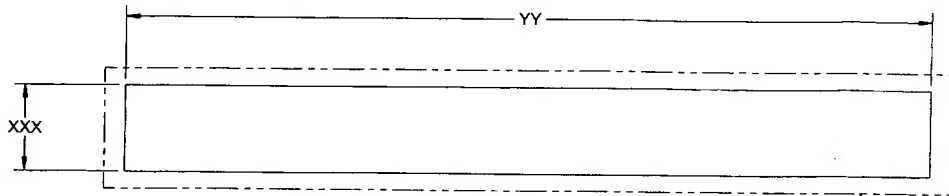
0.00

Quality Control

12/11/07 JB

12.11.07

SPECIFICATION CONTROL DRAWING



D4595-XXX-YY SEALANT TAPE

RELEASE BACKING, REF
DO NOT REMOVE UNTIL APPLICATION

CL 12/09/28
W/O: 90940

RELEASE
2012-02-16
WP

NOTES:

- 1) MATERIAL: SEALANT TAPE, SINGLE-COMPONENT, NON-CURING, POLYSULFIDE BASE
1/16" THICK
PER MIL-S-11030F TYPE III
POSSIBLE SUPPLIER = GENERAL SEALANTS INC. P/N GS#424 (AVIALL)
- 2) SPECIFICATION: D4595-XXX-YY
WHERE "XXX" = WIDTH IN HUNDREDTHS OF AN INCH
AND "YY" = LENGTH IN FEET
EG. 1 INCH WIDE BY 25 FEET LONG SEALANT TAPE = D4595-100-25
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4595-XXX-YY", B/N, AND EXPIRATION DATE "EXPIRATION dd-MMM-yyyy" (EG. 26-SEP-2012)
PER DART QSI 044 6.1
- 7) WEIGHT: 0.33 lbs/sq.ft

A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>GP</i>		
CHECKED	<i>AS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AS</i>	D4595	SHEET 1 OF 1
APPROVED	<i>AP</i>	TITLE	SCALE
DE APPR.	<i>AP</i>	SEALANT TAPE	NTS
DATE	12.01.09	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO18320**

Purchase Order Date 11/02/12

PO Print Date 11/02/12

Page Number 2 of 2

Order From :

AVIALL
PO BOX 842275

VU-AVI003

DALLAS, TX 75284-2275
USA

Contact Name

Vendor Phone 905-676-1695
Vendor Fax 905-676-9046

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

6	MS21061L3K	NUT PLATE	11/06/12	No	60.00 Each	\$1.1300	\$67.80
317							
7	GS#424	Sealant Tape	11/06/12	Yes	500.00 f	\$4.3614	\$2,180.70

Special Inst: AS PER DWG D4595 REV. A
B90940PO Total: **\$5,209.50**CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 11/02/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO



INVOICE



SHIPMENT NBR:

7524831

PAGE: 3
DATE: 11/05/12
TIME: 17:52
EMP#: 22611ORD TYP: RG
CURRENCY: USD

CUSTOMER P.O.: 18320

ORDER NUMBER: 0012857860- 7524831

ORDER DATE: 11/02/12

SHIP VIA: FED PLAM - COLLECT

B 032028
I
L DART AEROSPACE LTD
L 1270 ABERDEEN STREET
T HAWKESBURY ON K6A 1K7
O CANADAS
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
T
O CANADAS 08200
H AVIALL CENTRAL WAREHOUSE
I 2750 REGENT BLVD.
P DFW AIRPORT TX 75261-9048
F U.S.A.
R
O
M

LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	BACK ORDER	UOM	UNIT PRICE	EXTENDED UNIT PRICE
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LOT 0312507639 EA

Country of Origin:

10PK

60

7 33 424

TAPE: SEALANT, POLYSULFIDE, BLK
1/16INX1-1/2INX50FT
Schedule B: 3214.10.0020

10

10

0 RL

218.07

2,180.70

ECCN: EAR99

LOT 0812893407 RL

Country of Origin: U.S.A.

10

*** These commodities, technologies, or software were exported from the United
*** States in accordance with the Export Administration Regulations. Diversion
*** contrary to U.S Law is prohibited.***

***PARTS TOTAL 5,102.70
TAXES 0.00
FREIGHT 0.00
FUEL SURCHARGE 0.00
TOTAL 5,102.70
Currency: United States Dollar

CERTIFICATE OF CONFORMANCE

It is hereby certified that Aviall Services, Inc., is an approved distributor and meets all requirements of ISO9001, AS9100, AS9120 and AC 00-56 at 2750 Regent Blvd. DFW Airport, Texas. The products, articles or parts referenced on this document are in new or overhauled condition and were purchased from an approved source (FAA, EASA, TCCA, Mil Spec or Commercial). The Original Manufacturers' Certifications are maintained on file at our central office location, and copies are available upon request or at Aviall.com. For overhauled or repaired products, articles or parts, the original FAA 8130-3 / EASA Form 1 (Return to Service) or Yellow Tag, from the FAA/JAA/EASA approved Air Agency are attached to the component.

AV18 R5-06

JR Hoffmann, Director, Quality Assurance & Training

11/05/12

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL RETURNED
MERCHANDISE SUBJECT TO HANDLING FEE.THIS IS TO CERTIFY THAT AVIALL HAS COMPLIED WITH THE PROVISIONS
OF THE FAIR LABOR STANDARDS ACT OF 1938 AMENDED.

GS# 424

Material Safety Data Sheet



Section 1

Product and Company Identification

Product Name:	GS# 424 (MIL-S-11030F Type III)
Product Description:	Extruded Tape Sealant
Manufacturer:	General Sealants, Inc. 300 S. Turnbull Canyon Road, City of Industry, CA 91745
Information Phone:	626-961-0211 FAX: 626-968-5140
Web Site:	www.generalsealants.com
Emergency Phone:	626-961-0211 or 800-762-1144
Issue Date:	9/01/2009

Section 2

Composition/Information on Ingredients

No reportable hazardous substances or complex substances.

Section 3

Hazards Identification

This material is not considered to be hazardous according to regulatory guidelines (see Section 15).

Section 4

First Aid Measures

Eye Contact:	Flush with warm water for 15 minutes. If irritation persists, seek medical attention.
Skin Contact:	Wash contaminated area with soap and water for 15 minutes. If irritation persists, seek medical attention.
Ingestion:	Do not induce vomiting. Seek medical attention.
Inhalation:	Remove to fresh air. Seek medical attention.

GS# 424**Material Safety Data Sheet****Section 5**

Fire Fighting Measures

Flash Point:	N/A
Auto Ignition Point:	N/A
Lower Explosive Limit:	N/A
Upper Explosive Limit:	N/A
Extinguishing Media:	Use water spray (fog), foam, dry chemical or carbon dioxide (CO2).
Fire Fighting Instructions:	Use water spray to cool fire exposed surfaces. Use standard protective equipment and in enclosed spaces a self contained breathing apparatus.
Fire And Explosion Hazards:	Irritating gases may be present.

Section 6

Accidental Release Measures

Avoid release to the environment. Contain spill, collect, and transfer to suitable containers. Do not flush to sewer or allow to enter waterways. Recycle or dispose in accordance with federal, state, and local regulations.

Section 7

Handling and Storage

Handling and Storage Precautions:	Store in closed containers at 72° F. Avoid excessive heat. For industrial use only.
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Section 8

Exposure Controls/Personal Protection

Engineering Controls:	Use with adequate general ventilation.
Eye/face Protection:	N/A
Skin Protection:	Use gloves when material is hot.
Respiratory Protection:	N/A
Other/ General Protection:	Wash thoroughly after handling.

N/A= Not Applicable

GS# 424

Material Safety Data Sheet



Section 12

Ecological Information

No data available

Section 13

Disposal Consideration

Dispose in accordance with applicable federal, state and local government regulations.

Section 14

Transportation Information

Proper Shipping Name
Not regulated by the USDOT

Section 15

Regulatory Information

When used for its intended purposes, this material is not classified as hazardous in accordance with OSHA 29 CFR 1910.1200.

Section 16

Other Information

NFPA Rating:	Health:0 Flammability:0 Reactivity:0
HMIS Rating:	Health:0 Flammability:0 Reactivity:0

USER'S RESPONSIBILITY

THIS PRODUCT INFORMATION CANNOT COVER ALL POSSIBLE SITUATIONS, WHICH THE USER MAY EXPERIENCE DURING PROCESSING. EACH ASPECT OF YOUR OPERATION SHOULD BE EXAMINED TO DETERMINE IF, OR WHERE, ADDITIONAL PRECAUTIONS MAY BE NECESSARY. ALL HEALTH AND SAFETY INFORMATION CONTAINED IN THIS BULLETIN SHOULD BE PROVIDED TO YOUR EMPLOYEES OR CUSTOMERS. IT IS YOUR RESPONSIBILITY TO USE THIS INFORMATION TO DEVELOP APPROPRIATE WORK PRACTICE GUIDELINES AND EMPLOYEE INSTRUCTIONAL PROGRAMS FOR YOUR OPERATION.

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